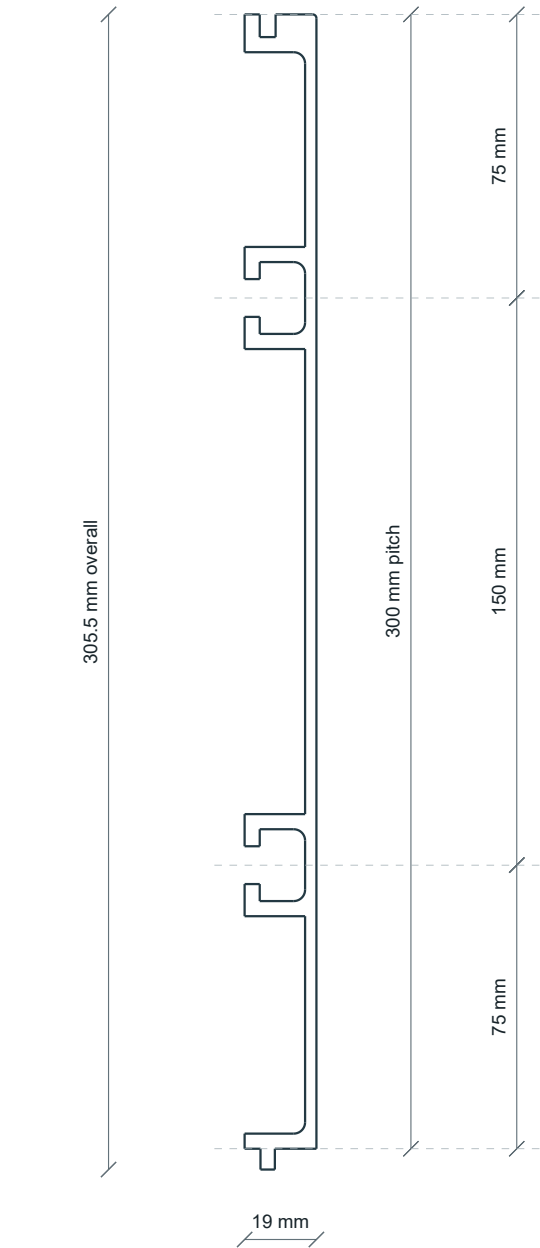


A SECTION / 1:2



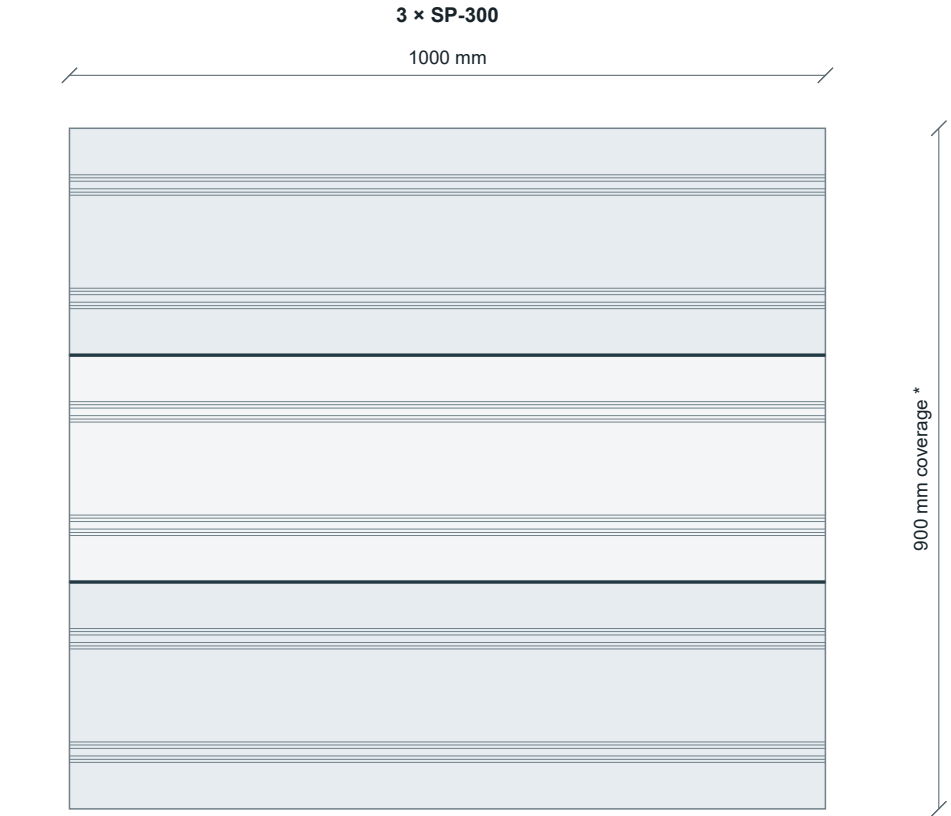
Front skin 3 mm; returns / channel walls 4 mm.

R1 mm outer corner; R3 mm inner roots *.

Sharp unspecified corners *.

Extrusion length: 1000 mm (source example).

B REPRESENTATIVE BOARD * / REAR 1:10



Joints at 300 mm and 600 mm; nominal pitch 300 mm.

Overall envelope: 1000 x 19 x 905.5 mm *.

No backing frame, fixing holes or hardware assigned.

SOURCE / INTERPRETATION NOTES

S1: catalog numeric callouts, printed pp. 46–47.

Source artwork is not reproduced or traced.

* Proposed: three-module arrangement and colour;

groove endpoints (I02), repeated inner radii (I04).

Nominal gaps are not production tolerances.

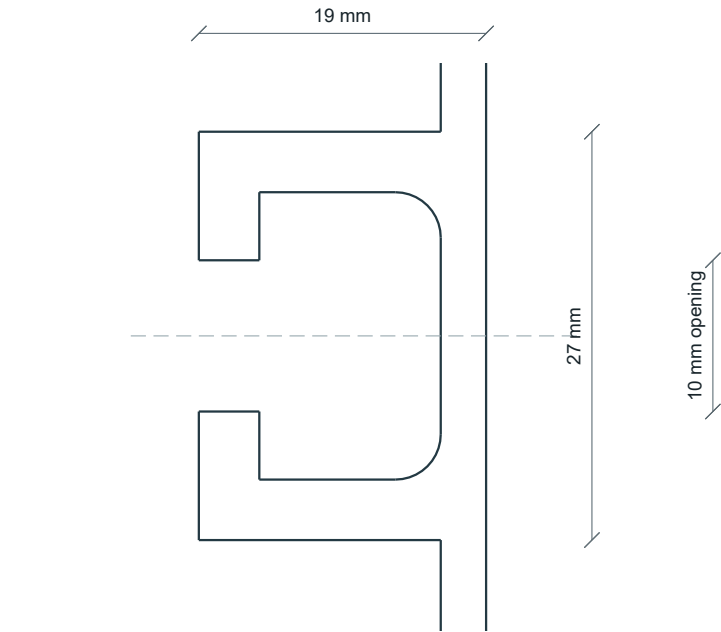
R1 / R3 values are sourced; radius locations need review.

200 / 600 profiles: no section source; not modelled.

Material: GRP; grade / loads / finish not specified.

Confirm I02 / I04 before tooling or fabrication.

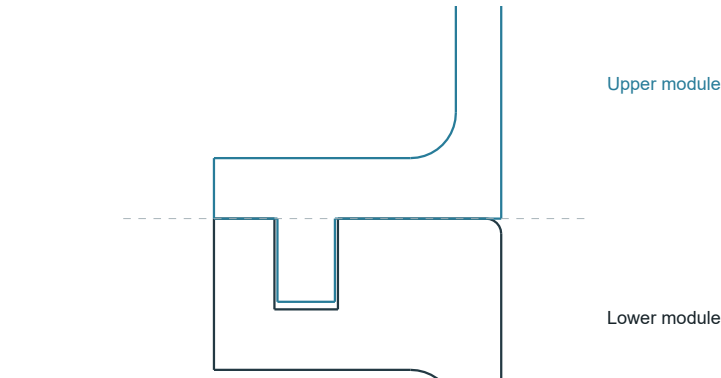
C MOUNTING CHANNEL / 2:1



Lips 8.5 mm + opening 10 mm + lip 8.5 mm = 27 mm.

Walls 4 mm; skin 3 mm; internal roots R3 mm *.

D INTERLOCK * / 2:1



Groove 4.2 x 6 mm deep *; tongue 3.8 x 5.5 mm.

Side gaps 0.2 mm each; root clearance 0.5 mm *.

End returns: upper 10 mm; lower 9.5 mm.

GRP sign paneling profile / SP-300

DOC: J4-SIGN-PROFILE-300	REV: C01 / source	SCALE: as shown	PAGE: 1/1
DATE: 2026-10-03	UNIT: mm	PAPER: A3 / 420 x 297 mm	LANG: EN